

NOTES:

1. DIMENSIONING AND TOLERANCING PER ANSI-Y14.5
2. HOLES INDICATED (250 Ø) SHALL BE USED AS TOOLING LOCATION HOLES FOR ESTABLISHING ALL OTHER HOLE LOCATIONS
3. TWO ITEM 4 INSERTS ARE REQUIRED. EXCLUDE HOLES LABELED "A" ON ONE ITEM 3 AND TEST FIT THAT ONE INTO OUTER OUTLET OF ITEM 2.
4. TYPICAL ASSEMBLY EACH ITEM 3 INTO CENTER AND OFFSET OUTLET OF ITEM 2 PRIOR TO ANODIZE
5. ANODIZE ITEM 2 AND 3 PER MIL-A-8625 TYPE II SEALED EXCEPT ABRASIVE AND CORROSIVE TESTS NOT REQUIRED.

| HOLE LOCATIONS ALL DIMENSIONS ARE BASIC | | |
|--|--------|-------|
| POCKET | X DIM | Y DIM |
| 1 | 0 | 0 |
| 2 | 0 | 1.214 |
| 3 | 1.484 | .857 |
| 4 | 0 | 3.428 |
| 5 | 1.484 | 2.571 |
| 6 | 2.969 | 1.714 |
| 7 | 2.969 | 0 |
| 8 | 0 | 5.142 |
| 9 | 1.484 | 4.285 |
| 10 | 2.969 | 3.428 |
| 11 | 4.453 | 2.571 |
| 12 | 4.453 | .857 |
| 13 | 0 | 6.856 |
| 14 | 1.484 | 5.999 |
| 15 | 2.969 | 5.142 |
| 16 | 4.453 | 4.285 |
| 17 | 5.938 | 3.428 |
| 18 | 5.938 | 1.714 |
| 19 | 5.938 | 0 |
| 20 | 0 | 8.570 |
| 21 | 1.484 | 7.713 |
| 22 | 2.969 | 6.856 |
| 23 | 4.453 | 5.999 |
| 24 | 5.938 | 5.142 |
| 25 | 7.422 | 4.285 |
| 26 | 7.422 | 2.571 |
| 27 | 7.422 | .857 |
| 28 | 1.484 | 8.570 |
| 29 | 2.969 | 7.713 |
| 30 | 4.453 | 6.856 |
| 31 | 5.938 | 5.999 |
| 32 | 7.422 | 5.142 |
| 33 | 8.906 | 4.285 |
| 34 | 8.906 | 1.714 |
| 35 | 8.906 | 0 |
| A | .495 | .857 |
| B | 2.474 | .857 |
| C | 3.954 | .857 |
| D | 5.443 | .857 |
| E | 6.411 | .857 |
| F | 6.411 | .857 |
| G | 8.401 | .857 |
| H | .495 | 2.571 |
| J | .495 | 4.285 |
| K | .495 | 5.999 |
| L | .495 | 7.713 |
| M | .495 | 8.570 |
| N | 10.500 | 0 |
| P | 10.500 | 0 |
| R | 12.500 | 0 |
| S | 8.500 | 4.940 |

